

# ENERGY STORAGE CERAMIC FIELD SCALE



How do we evaluate the energy-storage performance of ceramics? To evaluate the overall energy-storage performance of these ceramics, we measured the unipolar  $P-E$  loops of these ceramics at their characteristic breakdown strength (Fig. 3E and fig. S13) and calculated the discharged energy densities  $U_e$  and energy-storage efficiency  $\eta$  (Fig. 3F and fig. S14).



What is the energy storage density of ST-based ceramics? In recent years, although impressive progress has been achieved in the energy storage improvement of ST-based ceramics, as compared with  $(\text{Bi}_{0.5}\text{Na}_{0.5})\text{TiO}_3$  (BNT)-based and  $\text{BaTiO}_3$  (BT)-based ceramics, the energy storage densities of ST-based ceramics are relatively low (mostly with  $W_{\text{rec}} < 4 \text{ J/cm}^3$ ).



Do dielectric ceramics have a high entropy strategy? Dielectric ceramics are widely used in advanced high/pulsed power capacitors. Here, the authors propose a high-entropy strategy to design local polymorphic distortion in lead-free ceramics, achieving high energy storage performance.



Can lead-free ceramics achieve ultrahigh energy storage density  $10 \text{ J/cm}^3$ ? Recently, high  $W_{\text{rec}}$  and high  $\eta$  have been reported in some  $\text{Bi}_{0.5}\text{Na}_{0.5}\text{TiO}_3$  (BNT)-based lead-free ceramics [19,20,21]. However, the great challenge of realizing ultrahigh energy storage density ( $W_{\text{rec}} > 10 \text{ J/cm}^3$ ) with simultaneous ultrahigh efficiency ( $\eta > 90\%$ ) still exists in lead-free ceramics and has not been overcome.



How to improve energy storage performance in dielectric ceramic multilayer capacitors? Compared with the  $0.87\text{BaTiO}_3 \cdot 0.13\text{Bi}(\text{Zn}_{2/3}(\text{Nb}_{0.85}\text{Ta}_{0.15})_{1/3})\text{O}_3$  MLCC counterpart without  $\text{SiO}_2$  coating, the discharge energy density was enhanced by 80%. The multiscale optimization strategy should be a universal approach to improve the overall energy storage performance in dielectric ceramic multilayer capacitors.

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Which lead-free ceramic systems have the best energy storage properties? Further breakthroughs in energy storage properties were also achieved in other representative lead-free ceramic systems, such as the excellent  $W_{rec}$  values of 7.4, 8.2, and 12.2 J/cm<sup>3</sup> in (K,Na)NbO<sub>3</sub> (KNN), BiFeO<sub>3</sub> (BF), and NaNbO<sub>3</sub> (NN)-based systems, respectively 7, 8, 9.



The maximum energy storage density shows an overall increasing trend from S5 to S8. According to equation (8), the energy storage density of the phase field is mainly determined by the breakdown field strength and dielectric constant, and the breakdown field strength has a greater impact on the energy storage density. In phase S3, the breakdown



The nearly linear increases of  $P_m$  and  $\Delta P$  with low polarization hysteresis imply that the energy density of the HPCDG is nearly proportional to the square of the electric field (Fig. 3f), rather



Renewable energy can effectively cope with resource depletion and reduce environmental pollution, but its intermittent nature impedes large-scale development. Therefore, developing advanced technologies for energy storage and conversion is critical. Dielectric ceramic capacitors are promising energy storage technologies due to their high-power density, fast ???



Dielectric ceramics are widely used in advanced high/pulsed power capacitors. Here, the authors propose a high-entropy strategy to design "local polymorphic distortion" in lead-free ceramics

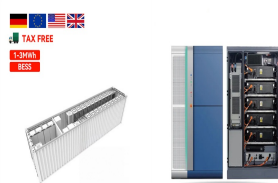
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The authors improve the energy storage performance and high temperature stability of lead-free tetragonal tungsten bronze dielectric ceramics through high entropy strategy and band gap engineering.



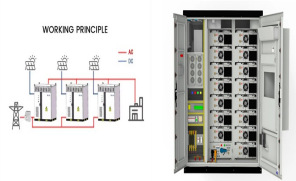
Ceramic fillers with high heat capacity are also used for thermal energy storage. Direct conversion of energy (energy harvesting) is also enabled by ceramic materials. Looking back at the development of field-assisted sintering technology/spark plasma sintering over the last years, both diversified product range and automatization have



Tremendous efforts have been made for further improvement of the energy storage density of BTO ceramic. The nature of strongly intercoupled macrodomains in the FE state can be modified to nanodomains as a characteristic of the relaxor-ferroelectric (RFE) state that lowers the energy barriers for polarization switching, and gives rise to a slimmer ???



Pure BaTiO<sub>3</sub> is a typical ferroelectric material with large  $P_r$  and extremely low  $E_b$ , thus showing ultra-low ESP. According to relevant reports, the  $W_{rec}$  of pure BT is about 0.31 J/cm<sup>3</sup>, and ?? is only 31.7 % [15]. However, BT ceramics can be effectively converted from ferroelectrics to relaxation ferroelectrics by doping modification strategies [16]. RFEs ceramic ???

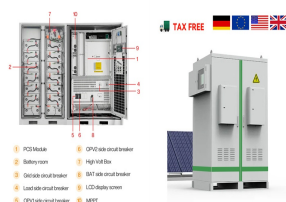


Energy storage performance of BNT-xSZT ceramics: (a-e) P-E curves for  $x = 0.1$  and  $0.4$  under different electric fields. (c) Weibull distribution of BNT-xSZT ceramics. (d) Extracted  $P_{max}$ ,  $P_r$ , and ??P of BNT-xSZT ceramics. (e) Energy-storage parameters of the 0.6BNT-0.4SZT ceramic under different electric fields.

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Energy storage ceramic dielectrics typically include the linear and nonlinear dielectrics. For linear dielectrics, dielectric constant ( $\epsilon_r$ ) exhibits a linear polarization response behavior, producing low remnant polarization ( $P_r$ ) and high efficiency ( $\eta$ ), which ensures the achievement of high energy storage performance (ESP). However, due to the lack of



where  $W$  is the total energy storage density,  $P_m$  is the maximum polarization,  $E$  represents the imposed electric field, and  $P_r$  means the remnant polarization, respectively [1]. Based on the formula (1), a high  $W_{rec}$  can be obtained by enhancing the breakdown electric field ( $E_b$ ) and increasing  $P_m$  ( $P_m = P_r + P_{max}$ ). However, the application of integration and



In response to the issue of breakdown strength, how to enhance the  $E_b$  of BT-based ceramics is rather challenging. When the ceramics are used in high energy storage applications, the insufficiently dense microstructure of as-prepared ceramics leads to an unsatisfactory  $E_b$ , and thus a very low energy density [36] this regard, grain size



According to investigations on the energy storage density of perovskite dielectrics, the breakdown electric field is an important indicator of the energy density level; that is, a higher breakdown



Ceramic-based capacitors have attracted great interest due to their large power density and ultrafast charge/discharge time, which are needful properties for pulsed-power devices. Antiferroelectric ceramics normally show ultrahigh energy density and relatively low efficiency, which is ascribed to the electric field-induced antiferroelectric $\rightarrow$ ferroelectric phase

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In recent years, researchers used to enhance the energy storage performance of dielectrics mainly by increasing the dielectric constant. [22, 43] As the research progressed, the bottleneck of this method was revealed. [ ]Due to the different surface energies, the nanoceramic particles are difficult to be evenly dispersed in the polymer matrix, which is a challenge for large-scale ???



Fossil fuels are widely used around the world, resulting in adverse effects on global temperatures. Hence, there is a growing movement worldwide towards the introduction and use of green energy, i.e., energy produced without emitting pollutants. Korea has a high dependence on fossil fuels and is thus investigating various energy production and storage ???



Generally, the energy storage density ( $W$ ), recoverable energy storage density ( $W_{rec}$ ) and energy storage efficiency (??) of dielectric ceramics are calculated by integration of areas between the charging and discharging curves of displacement-electric field loops ( $D-E$ ) and polarization axis (illustrated in Fig. S1), which can be described by Eqs.(1), (2), (3) respectively.



2.1 Energy storage mechanism of dielectric capacitors. Basically, a dielectric capacitor consists of two metal electrodes and an insulating dielectric layer. When an external electric field is applied to the insulating dielectric, it becomes polarized, allowing electrical energy to be stored directly in the form of electrostatic charge between the upper and lower ???



Notably, an ultrahigh recoverable energy density of  $11.33 \text{ J cm}^{-3}$ , accompanied by an impressive energy efficiency of 89.30%, was achieved at an extremely high critical electric field of  $961 \text{ kV cm}^{-1}$ . These primary energy storage parameters outperform those of previously reported ceramic capacitors based on  $\text{SrTiO}_3$ .

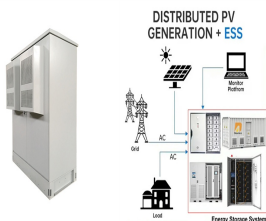
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The energy-storage performance exhibits excellent temp. stability up to 200°C and an elec.-field cycling stability up to 16 million cycles. The low-temp. integration of energy-storage-efficient thick films onto stainless steel opens up possibilities for numerous new, pulsed-power and power-conditioning electronic applications.



Multilayer energy-storage ceramic capacitors (MLESCCs) are studied by multiscale simulation methods. Electric field distribution of a selected area in a MLESCC is simulated at a macroscopic scale to analyze the effect of margin length on the breakdown strength of MLESCC using a finite element method.



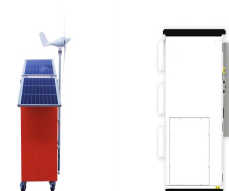
2. 1 Energy storage density Generally, energy storage density is defined as energy in per unit volume ( $J/cm^3$ ), which is calculated by [2]:  $\max 0.5 \frac{dW}{dD}$  (1) where  $W$ ,  $E$ ,  $D_{max}$ , and  $dD$  are the total energy density, applied electric field, maximum electric displacement at  $E$ , and increment of electric displacement per unit of the electric field



Dielectric ceramic capacitors are fundamental energy storage components in advanced electronics and electric power systems owing to their high power density and ultrafast charge ???



Significant achievements have been made in multi-scale regulation of energy storage characteristics of these ceramics. In particular, the ultrahigh energy storage density and display the unipolar P-E loops of 0.86BNST-0.14 CNA ceramic under the electric field of 400 kV/cm at the frequency of 1??200 Hz and the temperature of 20??140



Phase-field simulations of high-entropy effect. To theoretically evaluate the high-entropy engineering on improving the energy storage performance of dielectrics, we first perform phase-field



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The energy storage density  $W$  depends on the applied electric field  $E$  and corresponding dielectric polarization  $P$ :  $W_{\text{total}} = \int_0^E P \, dE$ ,  $W_{\text{rec}} = \int_0^E P_r \, dE$ ,  $\eta = \frac{W_{\text{rec}}}{W_{\text{total}}} \times 100\%$ , where  $W_{\text{total}}$  and  $W_{\text{rec}}$  represent total and recoverable energy storage density, respectively.  $\eta$  represents energy storage efficiency.  $P_{\text{max}}$  is the maximum polarization.



Number of annual publications of ceramic-based dielectrics for electrostatic energy storage ranging from 2011 to 2021 based on the database of "ISI Web of Science": (a) Union of search keywords including "energy storage, ceramics, linear, ferroelectric, relaxor, anti-ferroelectric, composites"; (b) Union of search keywords including



As the need for new modalities of energy storage becomes increasingly important, the dielectric capacitor, due to its fast charging and discharging rate (microsecond scale), long cycle life ( $>10^6$ ), and good reliability seems poised to address a position of tomorrow's energy needs, e.g., high power system, pulse applications, electronic devices



Lead-free ceramics with excellent energy storage performance are important for high-power energy storage devices. In this study,  $0.9\text{BaTiO}_3\text{-}0.1\text{Bi}(\text{Mg}_{2/3}\text{Nb}_{1/3})\text{O}_3$  (BT-BMN) ceramics with  $x$  wt%  $\text{ZnO-Bi}_2\text{O}_3\text{-SiO}_2$  (ZBS) ( $x = 2, 4, 6, 8, 10$ ) glass additives were fabricated using the solid-state reaction method. X-ray diffraction (XRD) analysis revealed that the ZBS



With the rapid advancement of energy storage technologies, dielectric capacitor materials with the outstanding recoverable energy density and power density have garnered significant attention from researchers in the past decades. In this study,  $(1-x)(\text{Na}_{0.5}\text{Bi}_{0.5})_{0.94}\text{Ba}_{0.06}\text{TiO}_{3-x}\text{Sr}(\text{Zr}_{0.5}\text{Ti}_{0.5})\text{O}_3$  ceramics were prepared via a solid-state reaction method,

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The energy storage performance at high field is evaluated based on the volume of the ceramic layers (thickness dependent) rather than the volume of the devices. Polarization (P) and maximum applied electric field ( $E_{max}$ ) are the most important parameters used to evaluate electrostatic energy storage performance for a capacitor.