

# ENERGY STORAGE MODULE GLUE COATING AND STACKING PROCESS

APPLICATION SCENARIOS



What are the key packaging materials for higher power module performance? This abstract focus on the innovation on some of key packaging materials such as epoxy encapsulation material, high thermal adhesive material, high reliability chip coating material, and high thermal sheet material, towards higher power module performance.

APPLICATION SCENARIOS



What is a power module package? Power module package is driven by the ever increasing demand for high-efficiency power conversion, power-quality correction, renewable-energy systems, energy-storage systems, and electric vehicles. Continuous advancement in power module performance required innovations in areas of both chip design as well as effective packaging technologies.

APPLICATION SCENARIOS



Does glued ESC affect cell performance? The fact that the adhesive should not have a significant influence on the cell performance was already proven in ( Gong et al.,2017 ). However,since the glued ESC could also have other influences on the cell performance,such as line pressure during joining. These assumptions were investigated afterwards with further effort.

APPLICATION SCENARIOS



What are the discharge capacities of glued ESC cells? The mean discharge capacities of cells with glued ESC are slightly below those of the reference cells when considering formation and the first 50 charge and discharge cycles.

APPLICATION SCENARIOS



How does glued ESC affect discharge capacity? After a large loss of capacity in the beginning of the cycle process with approximately 38%,the discharge capacities of the cells with glued ESC show a smaller positive gradient(+15%) than the reference cells (+20%).

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APPLICATION SCENARIOS



Can high-speed gluing support assembly processes? The aim of this paper is to show the potential for the design of high-speed gluing applications as a support for assembly processes. As an exemplary instance, the high speed-gluing is presented for the assembly process of the electrode-separator-composite (ESC) for lithium-ion batteries.

APPLICATION SCENARIOS

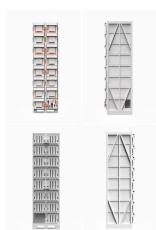


Traditional remanufacturing is characterized by disassembly of a core up to an optimal depth of disassembly and by the replacement of some parts in order to achieve the specifications and reliability of the original product. ???



- TELECOM CABINET
- REPAIR NEW ORIGINAL
- HIGH EFFICIENCY

Electrode Making: Stacking, coating, and rolling the active layer to form the electrode. Cell Assembly. Stacking: A process where the anode, separator, and cathode are layered in a specific order while maintaining ???



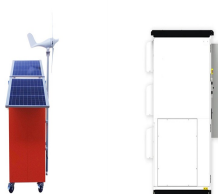
Spinel  $\text{Li}_4\text{Ti}_5\text{O}_{12}$  has been considered as a promising anode material to substitute graphite in lithium ion batteries (LIBs) for large scale electrical energy storage due to its high safety and long



- LOADING DOCKING
- PROTECTION PHASE
- PCBING
- BATTERY WIRE COIL

**\*\*1. Electrode Manufacturing Process: Mixing, Coating & Calendering.** Electrode manufacturing is the starting point of lithium battery production, and also the core step that determines the ???

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Stacked battery technology involves stacking the positive and negative electrode plates and separators in order and fixing them with special adhesive or welding techniques to form the battery core. Compared to ???



However, actual implementation of the process chain differs substantially, depending on the selected cell format (pouch, cylindric, prismatic) and design, manifesting in cell-specific processes (e



Lithium-ion batteries (LIBs) attract considerable interest as an energy storage solution in various applications, including e-mobility, stationary, household tools and consumer electronics, thanks to their high energy, power ???



Gluespec's comprehensive and quality-tested database of 35,000 adhesive materials includes the energy storage and power adhesives that design engineers need. conformal coatings, and materials for potting and encapsulation. On ???



It consists of cell loading and unloading and transfer, cell code scanning, OCV, thickness detection, cell automatic coating, Cell automatic cleaning, gluing and pre-stacking functions, module end plate and partition plate automatically ???

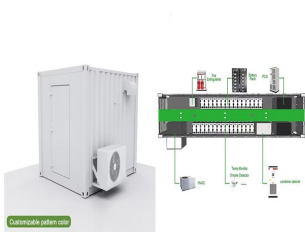
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Prismatic battery module automatic assembly production line includes cell feeding, battery disposal detection, cell stacking, side seam welding, Busbar laser welding, module test. It can realize flexibility based on intelligent robot and ???



Only the stacking process is considered here, as it is usually found in a laboratory environment. At 87.7 Wh per Wh cell energy storage capacity, this process is responsible ???



Manufacturing solutions for the production of battery modules . Aumann provides highly automated manufacturing solutions for the production of battery modules Our core expertise is in process knowledge in the subjects of automation, ???