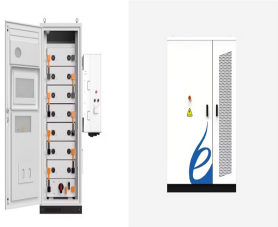
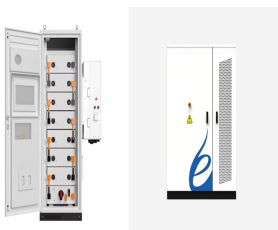


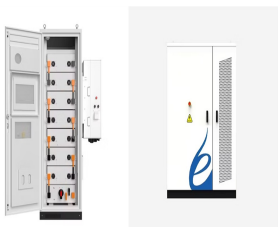
ENERGY STORAGE MODULE SAFETY TEST PLAN



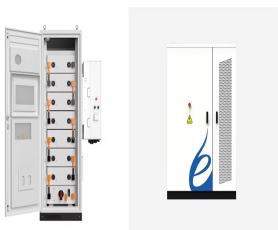
What's new in energy storage safety? Since the publication of the first Energy Storage Safety Strategic Plan in 2014, there have been introductions of new technologies, new use cases, and new codes, standards, regulations, and testing methods. Additionally, failures in deployed energy storage systems (ESS) have led to new emergency response best practices.



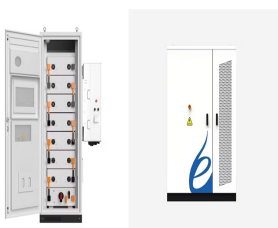
What is the energy storage safety strategic plan? Under the Energy Storage Safety Strategic Plan, developed with the support of the U.S. Department of Energy (DOE) Office of Electricity Delivery and Energy Reliability Energy Storage Program by Pacific Northwest Laboratory and Sandia National Laboratories, an Energy Storage Safety initiative has been underway since July 2015.



Are energy storage systems safe? In North America, the newest standards that govern energy storage systems are: Globally, the IEC 62933 series has similar safety requirements as UL 9540, with IEC 62933-5-2:2020 mentioning the need for large-scale fire testing for evaluating thermal runaway of Li-based battery systems and referencing UL 9540A as an example test method.



What are the energy storage operational safety guidelines? In addition to NYSERDA's BESS Guidebook, ESA issued the U.S. Energy Storage Operational Safety Guidelines in December 2019 to provide the BESS industry with a guide to current codes and standards applicable to BESS and provide additional guidelines to plan for and mitigate potential operational hazards.



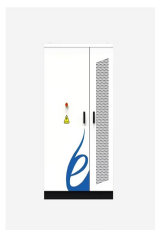
Are there standards for integrated battery energy storage systems? There are standards for photovoltaic system components, wind generation and conventional batteries. However, there are currently no IEEE, UL or IEC standards that yet pertain specifically to this new generation of integrated battery energy storage system products. The framework presented below

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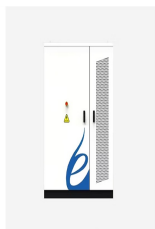


includes a field commissioning component.

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Do electric energy storage systems need to be tested? It is recognized that electric energy storage equipment or systems can be a single device providing all required functions or an assembly of components, each having limited functions. Components having limited functions shall be tested for those functions in accordance with this standard.



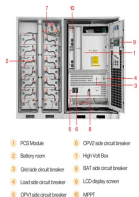
The penetration test consists of inserting a mild steel pointed rod perpendicular to the electrodes through the battery module. Different nail diameters and penetration depths can be employed to



UL 9540A is the Installation Level Tests with Outdoor Lithium-Ion Energy Storage Systems. Via these test procedures, BESS containers are positioned adjacent to each other as they would be at real energy storage sites, then an individual battery module (called the event module) is forced into thermal runaway (extreme heat).



The goal of this DOE Office of Electricity Delivery and Energy Reliability (OE) Strategic Plan for Energy Storage Safety is to develop a high-level roadmap to enable the safe deployment ???



energy storage devices. Depending on the testing task, it might also be important to carry out further tests. That is why we offer our customers solutions to test various environmental factors, including extreme thermal, climatic and mechanical impacts. Test equipment in all dimensions. Depending on the testing task, it can be required to test

ENERGY STORAGE MODULE SAFETY TEST PLAN



Energy Storage System Safety 9 ???2021 SAND2021-6548 PE. 2
Presenter Bio Senior Technical Staff at Sandia National Labs Lab
Manager for Sandia's Energy Storage Test Pad (ESTP) Over a decade of
experience in battery cell/module/system testing BS, MS in Electrical
Engineering from Montana Tech (energy) of any one module Don't put
the



According to the Energy Storage Association, the United States saw
energy storage deployments totaling 40.7 MW in 2015 (a nine-fold
increase over second quarter 2014) with 1,100 percent growth in



This paper aims to outline the current gaps in battery safety and propose a
holistic approach to battery safety and risk management. The holistic
approach is a five-point plan addressing the challenges in Fig. 2, which
uses current regulations and standards as a basis for battery testing, fire
safety, and safe BESS installation. The holistic approach contains ???



1 ? The battery container has passed IP55 protection level testing, while
individual battery modules exceed IP67 standards. "Energy storage safety
is built upon four tiers: cell, electrical, ???

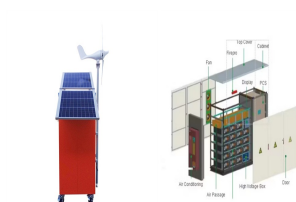


Purpose of Review This article summarizes key codes and standards (C&
S) that apply to grid energy storage systems. The article also gives
several examples of industry efforts to update or create new standards to
remove gaps in energy storage C& S and to accommodate new and
emerging energy storage technologies. Recent Findings While modern
battery ???

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Consisting of an organic photovoltaic module as the energy harvesting component and zinc-ion batteries as the energy storage component, the self-powered FEHSS can be integrated with textiles and



This section of the report discusses the architecture of testing/protocols/facilities that are needed to support energy storage from lab (readiness assessment of pre-market systems) to grid ???



According to the principle of energy storage, the mainstream energy storage methods include pumped energy storage, flywheel energy storage, compressed air energy storage, and electrochemical energy storage [[8], [9], [10]]. Among these, lithium-ion batteries (LIBs) energy storage technology, as one of the most mainstream energy storage ???



Lithium-ion batteries (LIB) are being increasingly deployed in energy storage systems (ESS) due to a high energy density. However, the inherent flammability of current LIBs presents a new



Energy Storage Module has lithium ion rechargeable batteries with 2.1kWh capacity. High Safety : Olivine Type Lithium Iron Phosphate Lithium Ion Secondary Battery with excellent thermal stability and storage characteristics are used in this product. The module is with a self-monitoring function, for detection of any abnormalities in energy

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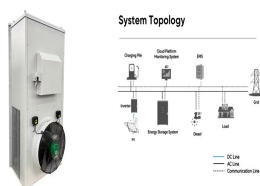
Sources of wind and solar electrical power need large energy storage, most often provided by Lithium-Ion batteries of unprecedented capacity. Incidents of serious fire and explosion suggest that



6 UTILITY SCALE BATTERY ENERGY STORAGE SYSTEM (BESS)
BESS DESIGN IEC - 4.0 MWH SYSTEM DESIGN Battery storage systems are emerging as one of the potential solutions to increase power system flexibility in the presence of variable energy resources, such as solar and wind, due to their unique ability to absorb quickly, hold and then



Timeline of grid energy storage safety, including incidents, codes & standards, and other safety Typically, test facilities are outfitted for module or rack - level propagation studies. Figure 2 shows an example of a unique indoor test facility for a complete system at the National Laboratory for Advanced Energy Storage Technologies (NLAB



The following document summarizes safety and siting recommendations for large battery energy storage systems (BESS), defined as 600 kWh and higher, as provided by the New York State Energy Research and Development Authority (NYSERDA), the Energy Storage Association (ESA), and DNV GL, a consulting company hired by Arizona Public Service to



The goal of this DOE Office of Electricity Delivery and Energy Reliability (OE) Strategic Plan for Energy Storage Safety is to develop a high-level roadmap to enable the safe deployment energy storage by identifying the current state and desired future state of energy storage safety.

ENERGY STORAGE MODULE SAFETY TEST PLAN



The UL 9540A Test Method, the ANSI/CAN/UL Standard for Test Method for Evaluating Thermal Runaway Fire Propagation in Battery Energy Storage Systems, helps identify potential hazards and vulnerabilities in energy storage systems, enabling manufacturers to make necessary design modifications to improve safety and reduce risks.



At the module level, That's why we have developed our own Engineering Validation Plan consisting of a large scale fire test on a fully functional enclosure following UL 9540A system-level guidelines. This test validates the performance as well as active, passive and gas ignition modes. particularly in the safety features of energy



Utility project managers and teams developing, planning, or considering battery energy storage system (BESS) projects. of leading practices and lessons learned gleaned from past experience has become essential to adequately addressing safety issues, mitigating project and technical risks, and managing the cost of deployment and operation.



Additional ESS-specific guidance is provided in the NFPA Energy Storage Systems Safety Fact Sheet [B10]. NFPA 855 requires several submittals to the authority having jurisdiction (AHJ), all of which should be available to the pre-incident plan developer. These include: ??? Results of fire and explosion testing conducted in accordance with UL 9540A



A comprehensive test program framework for battery energy storage systems is shown in Table 1. This starts with individual cell characterization with various steps taken all the way through to field commissioning. The ability of the unit to meet application requirements is met at the cell, battery cell module and storage system level.

ENERGY STORAGE MODULE SAFETY TEST PLAN



Managing Quality Amid Unprecedented Industry Growth . With rising worldwide demand in BESS and rapid increases in average system size, chronic underperformance and safety risks have never been higher. New suppliers, factories, and production line technology and workers are deployed at increasingly rapid rates ??? leading to a spike of serious issues.



The battery comprises a fixed number of lithium cells wired in series and parallel within a frame to create a module. The modules are then stacked and combined to form a battery rack. Battery racks can be connected in series or parallel to reach the required voltage and current of the battery energy storage system.



Technical Guide ??? Battery Energy Storage Systems v1. 4 . o Usable Energy Storage Capacity (Start and End of warranty Period). o Nominal and Maximum battery energy storage system power output. o Battery cycle number (how many cycles the battery is expected to achieve throughout its warrantied life) and the reference charge/discharge rate .



Safety standards and regulations related to the BESS application. In the realm of BESS safety, standards and regulations aim to ensure the safe design, installation, and operation of energy storage systems. One of the key standards in this field is the IEC 62933 series, which addresses the safety of electrical energy storage (EES) systems. It



??? The safety plan should include: hazard detection systems; means of protecting ESA issued the U.S. Energy Storage Operational Safety Guidelines in December 2019 to provide the BESS industry with a guide to current If thermal runaway propagates through a module, flammable gases may build up within the BESS, creating the conditions for

ENERGY STORAGE MODULE SAFETY TEST PLAN



the full process to specify, select, manufacture, test, ship and install a Battery Energy Storage System (BESS). The content listed in this document comes from Sinovoltaics' own BESS project experience and industry best practices. It covers the critical steps to follow to ensure your Battery Energy Storage System's project will be a success.



The International Renewable Energy Agency predicts that with current national policies, targets and energy plans, global renewable energy shares are expected to reach 36% and 3400 GWh of stationary energy storage by 2050. However, IRENA Energy Transformation Scenario forecasts that these targets should be at 61% and 9000 GWh to achieve net zero ???



??? Support module depopulation to customize power/energy ratings ???
Can be coupled together for larger project sizes Samsung Sungrow. ???
Test Method for Evaluating Thermal Runaway Fire Propagation in Battery ESS ???
Standard for the Installation of Stationary Energy Storage Systems (2020) location, separation, hazard detection, etc



The emergency response plan did not include extinguishing, ventilation, or entry procedures. "Standard for Safety: Energy Storage Systems and Equipment," 2020:- There are multiple test levels (i.e., cell-level, module-level, unit-level, etc.) which aim at gathering information about the cell, module, and unit when experiencing